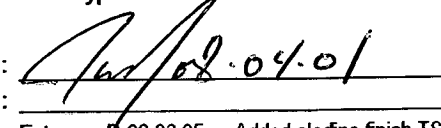


Date: Tuesday, 01/04/2008 8:04:14 AM
User: Jean-Luc Menard

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CONSOLE SIDE RH (407 HI-SLOPE)		
Job Number :	38265				
Estimate Number :	11003				
P.O. Number :		Part Number :	D26042		
This Issue :	01/04/2008	S.O. No. :		Drawing Number :	D2604 REV B
Prsht Rev. :	NC			Project Number :	N/A
First Issue :	01/04/2008	Type :	SMALL /MED FAB		
Previous Run :	34779	Drawing Revision :	B		
		Material :			
Written By :			Due Date :	08/04/2008	Qty: 8 Utn: Each
Checked & Approved By :					
Comment :	Est: 02.06.05 Added alodine finish TSR 1290 NG Est Rev:D 07-09-24 Now On Waterjet JLM Verified By:EC Est Rev:E 07-12-18 RevB as per dwg ECN1059 DD verified by: EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S040	2024-T3 .040 sheet
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14.146



Comment: Qty.: 1.4146 sf(s)/Unit Total : 11.3165 sf(s)
 2024-T3 .040 sheet
 Material: 2024-T3 (QQ-A-250/4) 0.040" thick
 (M2024T3S.040) Batch 107461 HB 8-4-2

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2604
 Dwg Rev: B
 Prog Rev: B

HB 8-4-2

(10)

2-Deburr if necessary

HB 8-4-2

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-4-2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/04/02

